



SOFTAIL SPRINGER Dual Slip-On Exhaust System Part # 16715

Congratulations, you have purchased the finest exhaust system available for your motorcycle. Your VANCE & HINES exhaust system is designed and crafted for maximum performance, a perfect fit, a great sound and unbeatable style! Please follow the installation instructions below and if you have any questions, feel free to call our technical help line (562) 926-5291.

REMOVING THE STOCK MUFFLERS

1. Loosen the bolt on the pinch clamp at the front end of each muffler.
2. Remove the two bolts that mount the muffler to the mounting bar. Repeat this step on the opposite muffler.
3. Remove the stock mufflers and set them aside. **Note:** It may be necessary to use a penetrating lubricant to loosen the mufflers from the head pipes.

INSTALLING YOUR NEW VANCE & HINES SLIP-ON EXHAUST SYSTEM

1. Remove the two 5/16" flanged head bolts from the bracket that is welded to the backside of each muffler. Attach one of the mounting brackets (supplied) to each muffler, using two of the 5/16" flanged head bolts (removed earlier), leaving them loose at this time. When the bracket is mounted correctly on the muffler, the single hole end should point down when the muffler is mounted to the bike.
2. Be sure there is a muffler clamp (supplied) over the front (notched end) of each muffler.
3. Slip the muffler onto the stock head pipe, mount the muffler to the rear most hole of the stock mounting bar, using one of the stock bolts and tighten. Repeat this step on the opposite muffler. **Note:** When installed correctly, the Vance & Hines logo on the muffler should face outwards.
4. Tighten the two muffler clamps.
5. Tighten the two 5/16" flange bolts on each muffler bracket.
6. Wipe any finger prints or oil off any chrome parts of the exhaust system before starting the motorcycle.
7. **Be sure to tighten all hardware before starting your motorcycle.**

RE-JETTING INSTRUCTIONS

Re-jetting the carburetor will result in realizing the "full" potential of this performance exhaust system. Vance & Hines offers jet kits for most applications.

PLEASE NOTE:

Every effort is made for Vance & Hines Exhaust Systems to provide improved cornering clearance. However, due to design and space limitations on some motorcycle models, ground and cornering clearance may not be improved and in some cases may be reduced. Be sure to follow proper installation instructions.