

Congratulations, you have purchased the finest exhaust system available for your motorcycle. Your VANCE & HINES exhaust system is designed and crafted for maximum performance, a perfect fit, a great sound and unbeatable style! Important: Read the installation instructions carefully before you begin removing any parts from your motorcycle and if you have any questions, feel free to call our technical help line (562) 926-5291.

### **REMOVING THE STOCK EXHAUST SYSTEM**

1. Remove the three screws on each side and the two screws on the top front of the lower fairing.
2. Carefully remove the lower fairing by dropping it straight down and out the right side of the bike.
3. Remove the eight front header collar bolts and save for later installation.
4. Remove the muffler retaining bolts on each side of the bike and save for later installation.
5. Drop the muffler end of the exhaust system down first then gently work the header section out from under the side fairings.

### **INSTALLING YOUR NEW VANCE & HINES EXHAUST SYSTEM**

1. Bolt on the front header section using the stock retaining bolts. Be sure to check that the stock exhaust gaskets are in good shape. If you have any doubts as to their condition, replace them.
2. Slide the dog bone nut plate under the aluminum bracket that is welded to the silencer.
3. Position the squared off end of the hold on bracket over the two holes in the nut plate.
4. Install the two 5/16" bolts into the nutplate finger tight.
5. Slide the tailpipe of the new exhaust system over the collector of the front section.
6. Install the two unpainted exhaust springs between the collector and the tailpipe.
7. Slip the silencer over the tailpipe positioning the mounting bracket on the inside of the stock mounting bracket.
8. Tighten assembly using the stock mounting bolt, washer and nut. Then tighten "T" bolt and nut.
9. Install the two black springs over the tabs on the silencer and tailpipe using the spring puller tool.
10. Replace the fairing in the reverse order from which it was removed.

### **RE-JETTING INSTRUCTIONS**

Re-jetting the carburetors will result in realizing the "full" potential of this performance exhaust system. Vance & Hines offers jet kits for most applications. Base line jetting information is available through our tech-line (562-926-5291) for most models.

NOTE: The discoloration or blueing of a nickel finish is normal. Without proper care or maintenance, this finish may rust or corrode. This finish is not warranted against those conditions. For tips on maintenance, please see our "Care Kit" (Part No. 22661)

